

X-Y CNC Positioning System

The semi-automatic CNC positioning tables from SUNRISE are affordable plate and angle positioning systems with simple user-friendly interfaces. The CNC positioning table is available as a factory-installed option on any Dual-Cylinder Ironworker or Punching Machine with a 20" or larger throat depth. The operation is CNC controlled using a pendant mounted graphic controller featuring easy programming and a virtually indestructible design. The operator simply positions the plate against the CNC-controlled X and Y stops and initiates the punch sequence.

Available Sizes (X x Y): **40" x 16" | NEW! 80" x 16"**
40" x 25" | NEW! 80" x 25" (PM-XT Models Only)

Positioning Speed (Both Axes): **Up to 590" per Minute** - Variable Speed

Accuracy: +/- **0.002"**

Warranty: **Two Years Parts / Two Years Labor**

Model PM-60LT
40" x 16" XY CNC Table
H4N Controller



Trilogy Machinery, Inc. is committed to bringing the highest standards of professionalism, integrity and service in order to achieve a reputation as a leader in the metal fabricating machinery industry. We believe this dedication will benefit everyone- our customers and dealers, our team members and our suppliers.

TRILOGY MACHINERY, INC.

410.272.3600

www.CNCIRONWORKER.com

CONTROLLERS



OMRON 10.4" Touch-Screen Controller

On-screen keyboard, custom templates, visual error notification, unlimited program storage via removable memory card, off-line program editor (Windows-Based) with DXF/AutoCAD import feature.



HUST H4N Controller

Large Color Screen Control, USB Storage Interface for unlimited Program storage and off-line program editor (Windows-Based) with DXF/AutoCAD import feature.

QUALITY CONSTRUCTION



Ultra-Rigid Design - Servo-Motor controlled Ball Screws, Ball-Transfers, Wear Guards and Dual linear rails for both X & Y Axes.

OPTIONAL FEATURES



New 80" Table

80" fully structural table including 750 watt servo motor, oversized machined ball screws, pendant mounted controller, integrated electrical cabinet and more.

Model IW-110SD

80" x 16" XY CNC Table
OMRON Controller



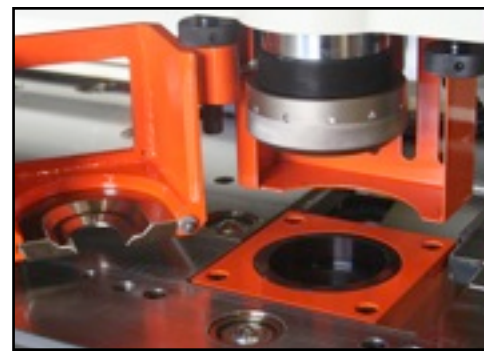
Triple Punch Attachment.



Angle Leg-Up Punching Automation.



Channel Punching Automation.



Interchangeable Die-Blocks.

FACTORY SUPPORT, SERVICE and OEM PARTS - Office/Warehouse/Showroom - Belcamp, Maryland

UNITED STATES DISTRIBUTOR



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