



SUNRISE ACCESSORY List
CALL FOR PRICING AND TO PLACE YOUR ORDER
410-272-3600

PUNCH

Oversize Punch Kit for K/M/A/H models

Diameters 1-9/16" - 4" -

Oversize Punch Kit for S/SD/PM models

Diameters 2" - 4"

Diameters 4" - 8"

Upgrade from 2" - 4" kit to the 4" - 8" kit (customer must have the 2"-4" kit)

Complete 2" - 8" special kit price

Kit prices do not include Punches or Dies



Oversize Punch Attachment

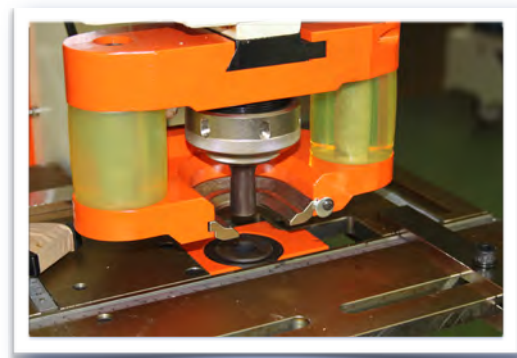
Stripper

Urethane Stripper for IW-50K,66K

Urethane Stripper for IW-S/SD/PM

Hydraulic Stripper for IW-S/SD/PM

Includes three inserts



Urethane Stripper



Hydraulic Punch Stripper

Punch Accessories Cont.

Large Triangular (V) Notcher

(Punch-end mounted)
6" x 6"
(IW-S/SD,PM)

Includes machined gauging table



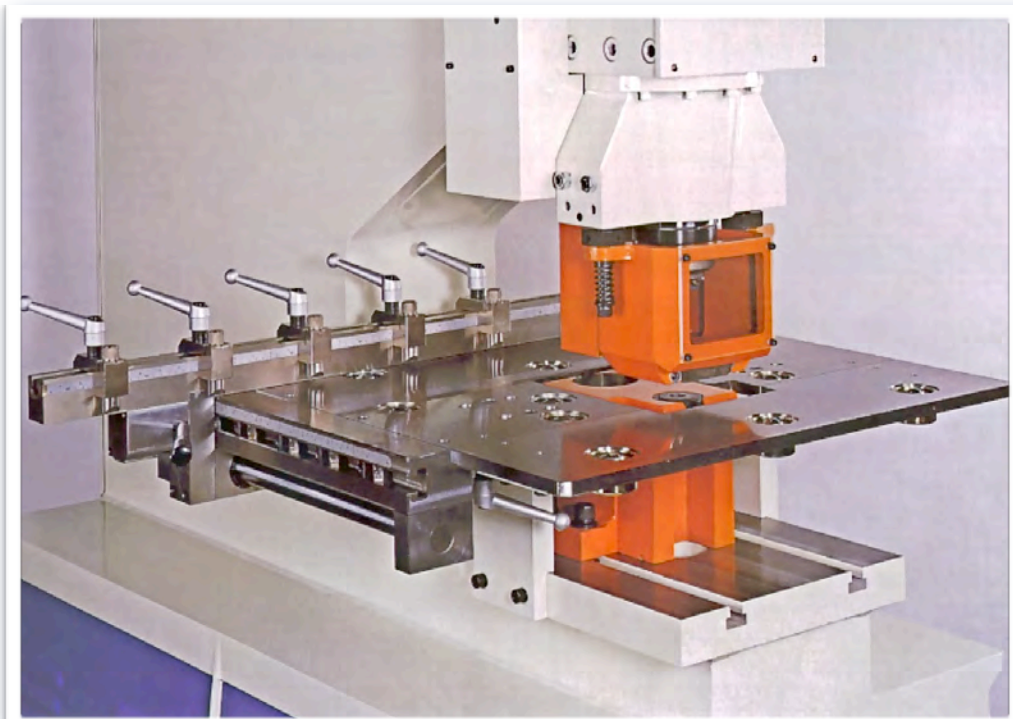
Large Triangular (V) Notcher

Gauging

Multi-stop gauge table IW-S/SD

Multi-stop gauge table PM-T,LT models up to 20" throat

Multi-stop gauge table PM -XT models up to 30" throat



Multi-stop gauging table

Punch Accessories Cont.

Press Brake Attachment IW Models

Single opening (V) die (for thicker material)
6" wide
(Single cylinder models)

10" wide
(Dual cylinder models)

Multi-opening (V) die (for thin material)
10" wide
(IW-50K,66K,55A)

20" wide
(IW-66S/SD,88S/SD,95KD)

27-1/2" wide
(IW-110S/SD,135S/SD,180SD)



Press Brake Attachment Multi (V)
4-way lower die (3/8", 7/16", 5/8", 15/16")

Press Brake Attachment PM models

Single opening (V) die for thicker material
10" wide
(PM-40,60,88,135,175,220)

Multi-opening (V) die for thinner material
20" wide

28" wide
(PM-135,175,220)

***Please Note: Press brake attachments
are interchangeable between all PM and
IW-S/SD models***



Press Brake Attachment Single (V)

Punch Accessories Cont.

Pipe Notcher Kit IW-50K/66K/55A Punch end

3/4" - 1"	1-1/4"	1-1/2" - 2"	2" - 3"
CALL	CALL	CALL	CALL
Additional P&D	Additional P&D	Additional P&D	Additional P&D
CALL	CAL	CALL	CALL

KIT INCLUDES ONE PUNCH AND DIE OF CHOICE, CUSTOMER MUST PROVIDE O.D AND I.D OF PIPE



Pipe Notcher

Pipe Notcher Kit S/SD/KD/PM (punch end under 100 tons)

1"	1-1/4"	1-1/2" - 2"	2" - 3"	3" - 4"	4" - 4-1/2"
CALL	CALL	CALL	CALL	CALL	CALL
Additional P&D	Additional P&D	Additional P&D	Additional P&D	Additional P&D	Additional P&D
CALL	CALL	CALL	CALL	CALL	CALL

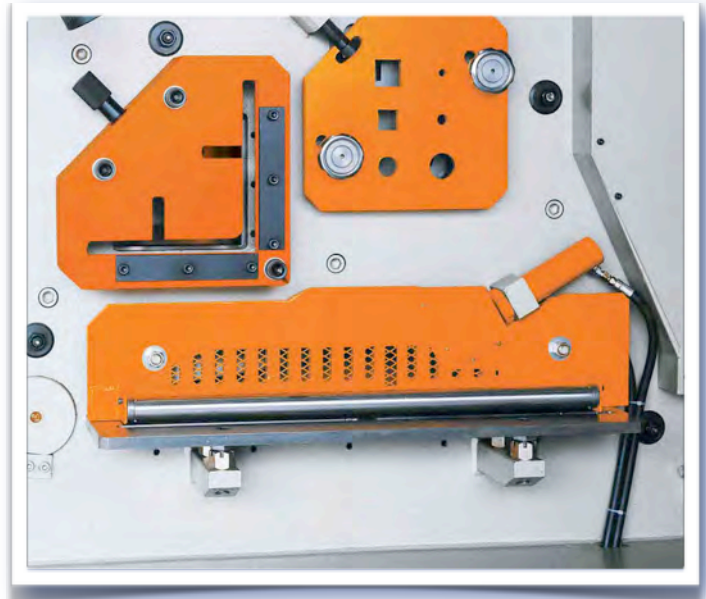
KIT INCLUDES ONE PUNCH AND DIE OF CHOICE, CUSTOMER MUST PROVIDE O.D AND I.D OF PIPE

PLATE SHEAR

Hydraulic plate shear hold-down

IW-66S/SD,88S/SD,110,S/SD135S/SD

IW-180SD



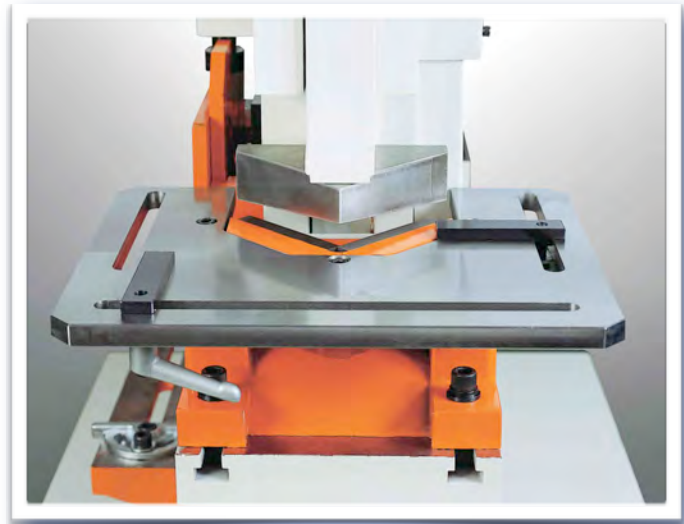
NOTCHER STATION

Triangular (V) Notcher Kit

IW-50K,66K,55A,66H,66S/SD,88S/SD
3" x 3"

IW-95KD,135KD,110S/SD,135S/SD,180SD
4" x 4"

Kit includes machined gauging table



Triangular Notcher

Notcher-End Punching Kit

IW-50K,66K

Maximum diameter 1-3/16"

Kit includes machined gauging table

Punch and die not included



Notcher-end Punch



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