

# New K-Series Integrated Ironworker - IW-66KB

The new addition to the popular K-Series line-up of SUNRISE Ironworkers now includes a 12" multi-vee press brake attachment fully integrated into the ironworker.

## SUNRISE K-Series Model IW-66KB Ironworker Features:

- 66 Ton Punching Station with Quick-Change Tooling and Gauge Table
- Integrated 12" Multi-Vee Press Brake with 24" Gauging System
- Interlocked Safety Covers
- Optional Hydraulic Hold-Down for all Shearing Functions
- Separate Foot Pedal for Press Brake operations
- Vertical Slide Design
- 40" Electric Length Gauge
- 11 Sets Punches and Dies
- Magnetic Work Light

Available Size: **66 Ton**

Warranty: **Two Years Parts  
One Year Labor**

**Model 66KB**



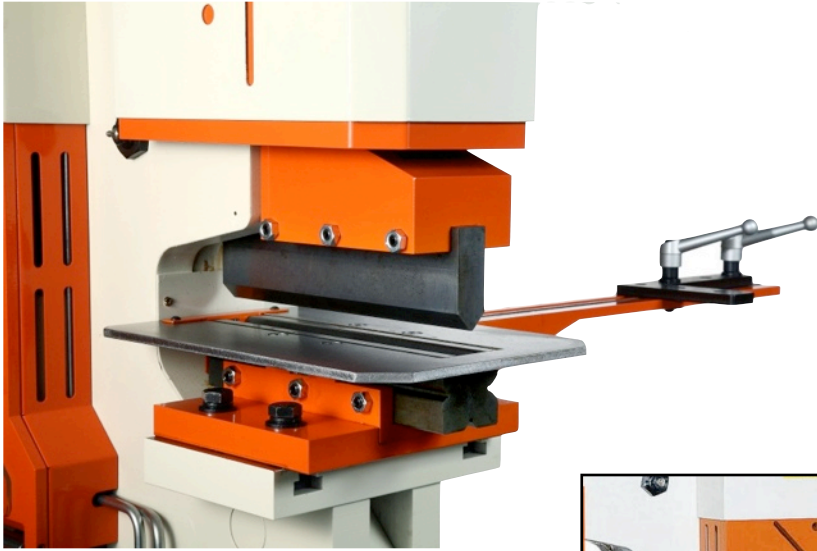
Trilogy Machinery, Inc. is committed to bringing the highest standards of professionalism, integrity and service in order to achieve a reputation as a leader in the metal fabricating machinery industry. We believe this dedication will benefit everyone- our customers and dealers, our team members and our suppliers.

**TRILOGY MACHINERY, INC.**

**410.272.3600**

**[www.TRILOGYMACHINERY.com](http://www.TRILOGYMACHINERY.com)**

Model	Tons	Cycles (1/2" Stroke)	Angle Shear	Plate Shear	Round/ Square Shear	Bending Capacity	Motor HP	Weight
IW-66KB	66	34/Min	4 x 4 x 5/16"	14 x 5/8"	10"	12" x 1/4"	7.5	2925#



**Model IW-66KB  
Integrated 12" Press Brake**

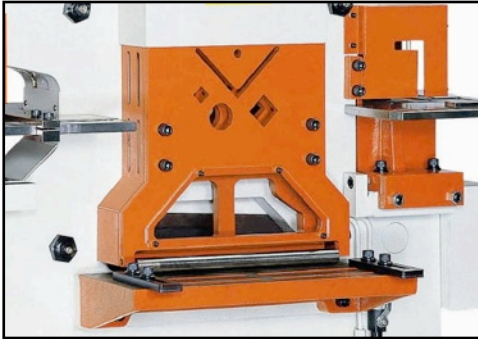
### QUALITY CONSTRUCTION



CNC machined internal slide, vertically oriented and moving via vertical cylinder.

### Benefits of the SUNRISE IW-66KB Ironworker:

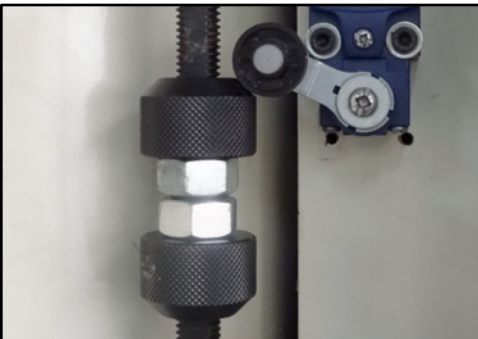
- Full 12" integrated bending tool at comfortable working height with multi-opening lower die, work table and 24" gauging system
- Integrated safety features
- Widest versatility of optional tooling on either end of machine



**Optional Hydraulic Hold-Down**



**Integrated Safety Features**



**Threaded Actuator for Fine Stroke Adjustment**



**Bending Station Foot Control**

**FACTORY SUPPORT, SERVICE and OEM PARTS - Office/Warehouse/Showroom - Belcamp, Maryland**

UNITED STATES DISTRIBUTOR



**Trilogy Machinery, Inc.**

4601 Richlynn Drive  
Belcamp, Maryland 21017 USA  
T: 410.272.3600  
Fax: 410.272.3601  
sales@trilogymachinery.com  
www.TrilogyMachinery.com

YOUR LOCAL DEALER